



I-SHEET PART NUMBER: INST-00251
 PART NUMBER: **HPD2080CC, HPD2086MC**
HPD15103CC-6
 PRODUCT: **PODIUM HOOP STEP**
 APPLICATION: **19-22 RAM 2500/3500 CC, MC**
15-18 1500 CC

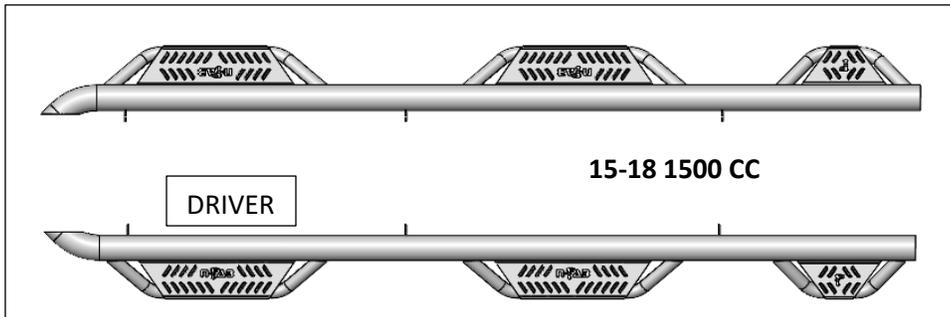
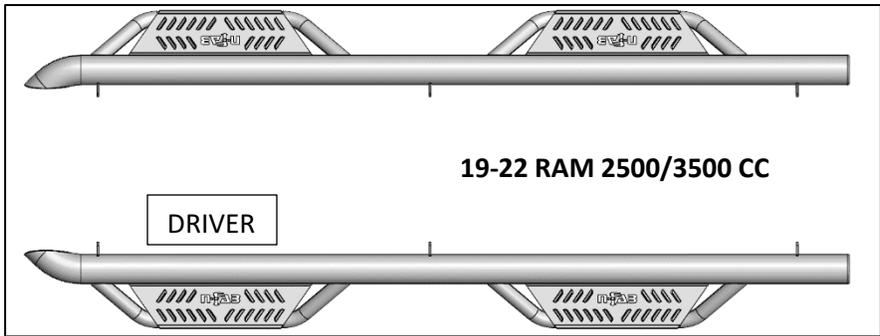
HARDWARE DESCRIPTION	QTY.
10 mm zinc u-nut	6
10mm zinc bolt	6
8mm zinc lock washer	6
8mm zinc washer	12
8mm black bolt	6
10mm black washer	6
8mm black ny-lock nut	6
M10X25mm Carriage bolt	12
M10 hex nut	12

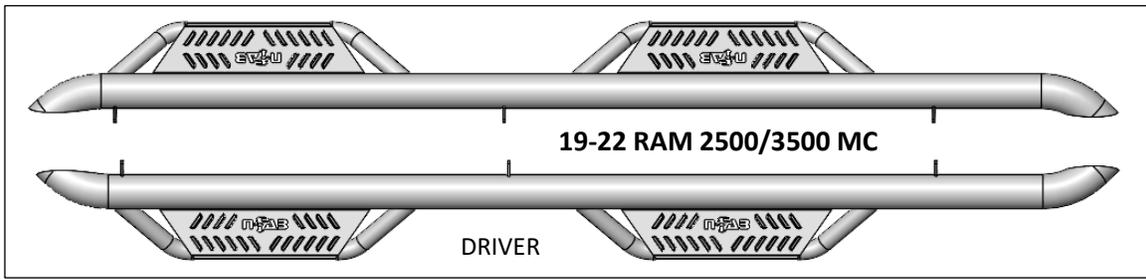


PARTS INCLUDED	QTY
Driver side step	1
Passenger side step	1
Mounting bracket	12

DO NOT USE IMPACT TOOLS

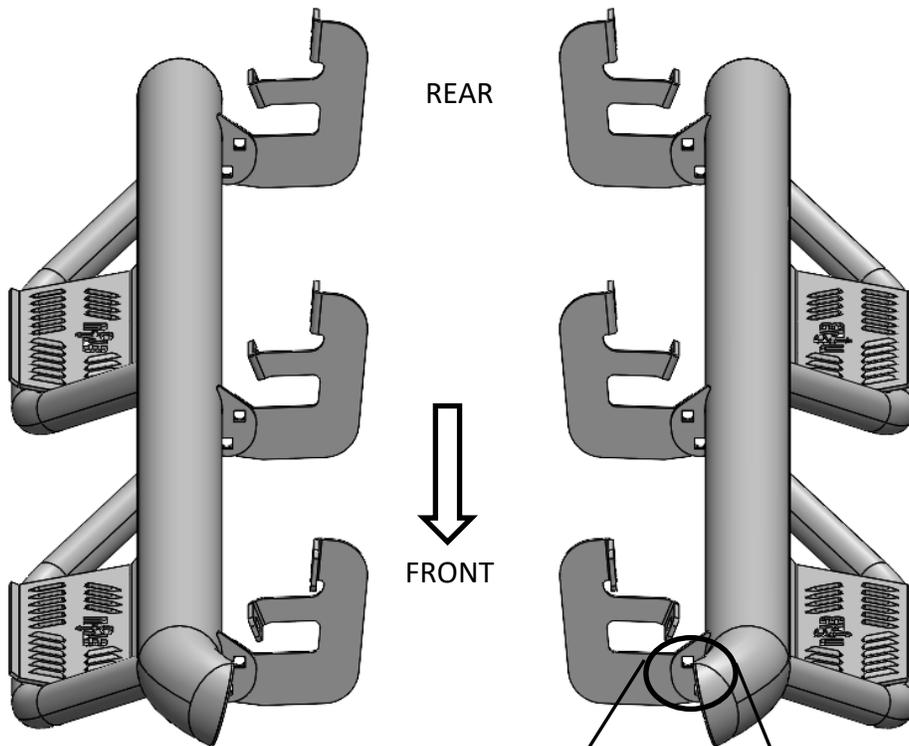
Step 1: Identify driver side step.



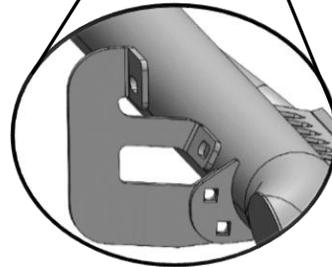


Step 2. Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.

****** NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. ******



NOTE: The bends on the driver and passenger front bracket will point forward when mounted to vehicle.



Step 3: Remove any factory running boards or steps and discard.
Step 4: Next, locate the mounting holes underneath the body and remove the factory tape from the three locations.



Step 5: Insert the supplied threaded U- clips in each mounting location.



U-clip positioning. **NOTE: Clip orientation will be the same for passenger side.**

Step 6: If installing the bed access step prt# D20100CC-6, you have the option of removing the plastic bed molding. If so, proceed before moving to step 6.



Step 7: Carefully place step into position and start the upper 3/8"X1" hex bolt and 3/8" flat washer in the center bracket and hand tighten to hold in place. Next, install the remainder 3/8"x1" hex bolts and 3/8" washer in the front and rear brackets and leave loose for now.



Step 8: Insert the black zinc M8 flanged bolts and flanged nuts in the pinch weld holes and leave loose for now.

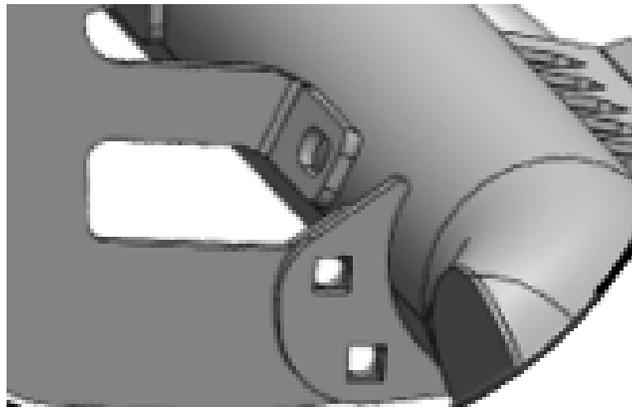


Step 9: Begin tightening the lower attachment points starting with the rear bracket working your way up to the front bracket. (**20ft/lbs**)

Step 10: Tighten the upper attachments points from front to back. (**20ft/lbs**)



Step 11. After final adjustment, tighten all three brackets at the main tube.



Step 12: Repeat steps 2-11 for passenger side. Your install is now